

**From:** Cuddy, Christopher  
**Sent:** 10/13/2011 10:33:42 AM  
**To:** Graves, Thomas  
**Subject:** FW: PP marlex china 109 nat & 100blue

Keeping you in the loop. I'm guessing the team will need help someday.

**From:** Smith, Charles  
**Sent:** Thursday, October 13, 2011 8:48 AM  
**To:** Cuddy, Christopher; Courtois, Janice; Villarreal, Carolina; Burrill, Dan  
**Cc:** Raneri, Joe; Sherry, John; Intoccia, Al; Wheeler, Mitch; Vialle, George  
**Subject:** FW: PP marlex china 109 nat & 100blue

Team

Here is info to date after verbal just had with Dean, email is from Thierry @ Luxilon

Charlie

**From:** Dean King [<mailto:Dean.King@proxybiomedical.com>]  
**Sent:** Thursday, October 13, 2011 8:38 AM  
**To:** Raneri, Joe; Smith, Charles  
**Subject:** FW: PP marlex china 109 nat & 100blue

FYI

**From:** Thierry Beyltiens [<mailto:thierry.beyltiens@luxilon.be>]  
**Sent:** 13 October 2011 13:39  
**To:** Dean King  
**Cc:** Nico Van Malderen  
**Subject:** PP marlex china 109 nat & 100blue



Dean,

During the run the filament broke a few times at the spinneret so we were not able to make the 130 / 5 spools.

We will start back on Monday 17<sup>th</sup> and normally will finish Tuesday afternoon.

We slightly adapted the spinneret- and melt temperature because we saw some roughness on the filament.

We have tested the rougher filament and the smooth (higher temp) on tensile elongation shrinkage,... and we found no significant difference compared to the previous batches.

The change in temperature is ,as far as we can see now, in a normal range caused by small difference between the batches of the raw material.

Thierry

Thierry Beyltiens,

Regulatory Affairs Manager

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